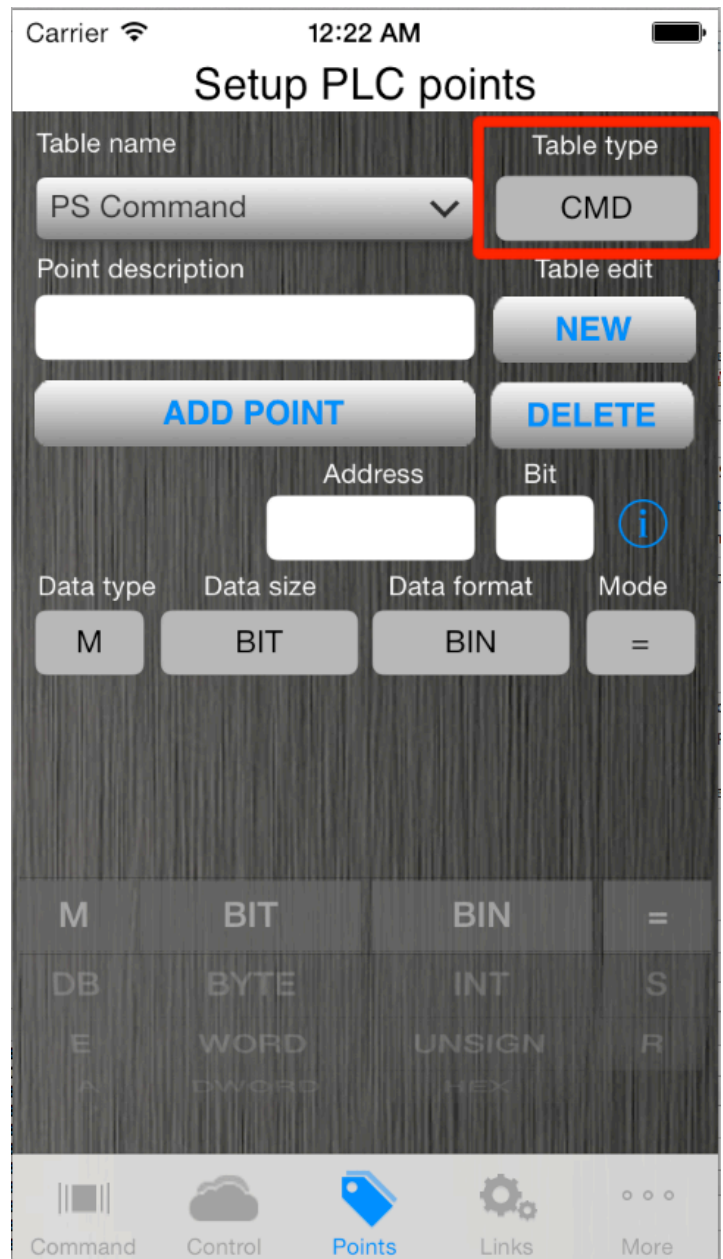


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The basic configuration of the command panel is based on the preparation of a table of type 'command', that must containing eight variables.

When all eight variables will be declared, inside command table, a green PSOK indicator (on left-bottom corner) confirm the operation.

The variables used are typically flag-merker (M) for command and output (A) for feedback, but all types can be used, according to the software that running inside connected S7 PLC.



Each pair of variables control each single command.

- 1.st declaration will be the command (PS)
- 2.nd declaration will be a feedback (LS).

Where PS is a signal from button to PLC and LS is a signal feedback from PLC to light.

Please note:

in order to check all variables, configured inside variables table, need to enable option 'Enable to show all itemon var table' under more / setup options.